



ALL OVER : HI-GLOSS WHITE
POWDER COAT

TOP FACE : BLACK "WING WALK"
MIL-W-5044 TYPE 2



		REVISION	CONTRACT NO.		DART DART AERO ACCESSORIES INC.		
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		APPROVED	DRAWN <i>R. H. H. 10/1/18</i>		CLIENT		
DESCRIPTION OF CHANGE		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED				TITLE	
		GENERAL		LIMITS		STEP ASS'Y	
		1 DIMENSIONS ARE IN INCHES		1 TOLERANCES — XX ± .030		CODE	
		2 SURFACE ROUGHNESS 125		XX ± .010		DWG NO. <i>D2234</i>	
		3 REMOVE SHARP EDGES .015 MAX		2 ANGLES ± .5°		SCALE <i>N.T.S.</i>	
		4 THREADS PER INCH — S — 7742		3 PARALLELISM ± .0025		SHT 1 OF 1	
		5 HOLES PER AND 10387		4 ECCENTRICITY .005 MAX		REV.	
				5 SYMMETRY ABOUT ALL M/C CENTRE LINES .005			
				CLIENT			